



The example  
reference should  
state B89/K10/046

#### NOTES:

- ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED.
- THE PILE LENGTH SHALL BE DETERMINED BY OTHERS IN ACCORDANCE WITH THE APPLIED LOADING FOLLOWING A SUITABLE GEOTECHNICAL SURVEY. IT SHALL BE ENSURED THAT THE PILE LENGTH DOES NOT AFFECT ITS TRANSPORTABILITY OR CONSTRUCTABILITY.
- THE PILE REFERENCE IS OBTAINED BY COMBINING THE MIDDLE TWO GROUPS OF DIGITS FROM THE DRAWING NUMBER WITH THE OVERALL LENGTH 'L' WHERE 'L' IS TO BE EXPRESSED AS A NUMBER OF DECIMETRES IN 5 DECIMETRE INCREMENTS. ANY FURTHER MARKINGS MAY BE ADDED TO SUIT THE REQUIREMENTS OF NR/L2/ELP/27314.
- THE MASS IS OBTAINED FROM THE EXPRESSION:  $MASS = 29.44 'L' + 18 \text{ (kg)}$  EXAMPLE REFERENCE: ~~B89-K10-045~~ REPRESENTS A PILE OF OVERALL LENGTH 4.6m LONG AND A MASS OF 1342kg.
- ALL WELD TO BE CONTINUOUS FULL PENETRATION DOUBLE J-BUTT WELDS UNLESS OTHERWISE STATED AND GENERALLY IN ACCORDANCE WITH SPECIFICATION NO. MS-C56-B01.
- FOR ASSEMBLY, SEE DRAWING B83/K05

FOR MATERIAL, FINISH, MANUFACTURING AND TOLERANCE  
SPECS REFER TO DRG MS/C56/B01, UNLESS OTHERWISE STATED  
THIS DRAWING HAS BEEN PRODUCED FROM UK1/089/810/S01/R02

PLEASE SEE ORIGINAL DRAWING FOR REVISION HISTORY							
NUMERICAL REVISION SUPERSEDES REVISIONS WITH							
LETTER PREFIX e.g Pxx and Axx							
00	06/10/22	INITIAL ISSUE			EMO	RC	SH
Rev	Date	Description of Revisions			Drawn	Chkd	Appr
Status							

APPROVED



Technical Authority  
Contact Systems AC/DC  
The Quadrant:MK  
Elder Gate  
Milton Keynes  
MK9 1EN

Project  
**UK MASTER SERIES**

Drawing Title  
  
762mm DIAMETER x 16mm THICK  
TUBULAR PILE FOUNDATION  
(NO COATING)

Designed	E.M. OLABODE	Signed	EMO	Date	06/10/22
Drawn	E.M. OLABODE	Signed	EMO	Date	06/10/22
Checked	R.CRAWLEY	Signed	RC	Date	06/10/22
Approved	S.HOLDER	Signed	SH	Date	06/10/22

Scale(s)  
**NTS**

Alternative Reference  
Sheet  
01 of 01

Drawing Number  
**MS/B89/K10/A3**  
Revision  
00